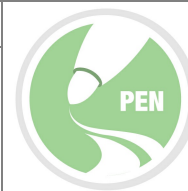


Technical data sheet and product guideline

RH2PB

Black rhodium for pen plating 2 g/100 ml ready-to-use



Color coordinates



L	59.6
a	-0.4
b	2.2
c	2.2

Product form

Metal concentration	2 g (Rh)
Form	Liquid
Material color	Black
Storage time	2 years
Format	Ready to use
Chemical type	Acidic
Volume	100 ml

Operating data

	Range	Optimal
Voltage (V)	10.5 - 12.2	11
Working temperature (°C)	18 - 25	20
pH		0 - 1

Metal concentration

Metal	Range (g/l)	Optimal (g/l)
Rhodium	2	2

Deposit data

Purity (%)	99.999
Hardness (HV 0,01)	800 - 900
Density (g/cm3)	12.4
Thickness (um)	0.05 - 0.20
Appearance	Shiny
Color	Black

Technical data sheet and product guideline

RH2PB

Black rhodium for pen plating 2 g/100 ml ready-to-use



Preparation

RH2PB is a ready-to-use pen plating solution at the concentration of 2g/100ml. No preparation is required.

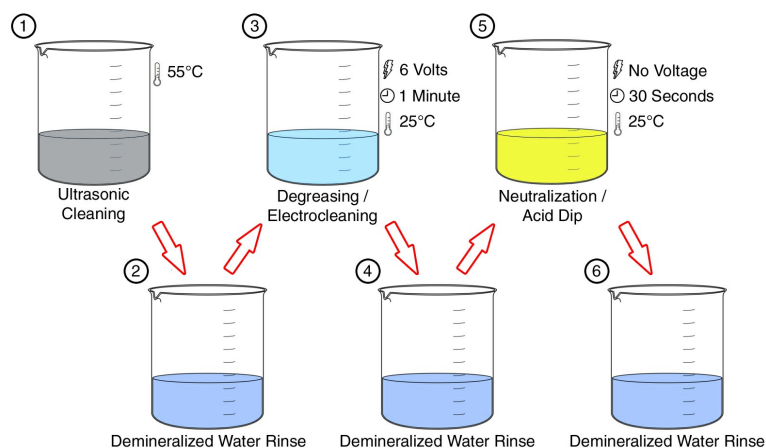
Equipment

Power supply: Pen plating machine (5 Amp – 12 Volt rectifier)

Anode: A pen with a platinum collar

Tips: Fiber (white or brown)

Pre treatment



Bath maintenance

Use until the rhodium solution is completely exhausted without incorporating replenishment or additives.

Post treatment

Electrolyte should be removed from the surface as quick as possible. Rinse off the bath rests in a recovery rinse (still rinse). Rinse the parts in running water and dry.

Safety information

Being an acidic solution, the electrolyte is corrosive therefore is an irritant to the skin, eyes and mucous membranes. Caution should be exercised when using the product, avoiding contact with the eyes and skin. Use gloves and safety goggles. Keep away from cyanide based chemicals. For further information please refer to the relative MSDS.

