



RH5RM Rhodium M replenisher - 5 g/100 ml

The addition of 20 ml of this product restores 1 gram of Rhodium aside all the brighteners compounds for RH2M electrolytic system.

Any other Rhodium and brighteners restoring has to be done by following this proportion:

$$1 \text{ g Rh} : 20 \text{ ml RH5RM} = x \text{ g Rh} : y \text{ ml RH5RM}$$

x (Rhodium grams to be restored in RH2M bath) is a value obtained thanks to a chemical analysis of the solution or by consumption estimation through amperminutes calculation since the last replenisher addition.

RH5RM is the all inclusive replenisher for the M type white rhodium plating electrolyte. Simply add 20 ml of replenisher to restore 1 gram of rhodium and all of the necessary brighteners required to maintain the rhodium electrolyte. To maintain the stability of the deposition speed, it is recommended to replenish when the rhodium reaches 80% of its initial concentration.

Metal concentration	5 g/ 100 ml
Volume	100 ml